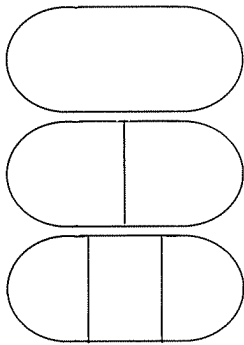




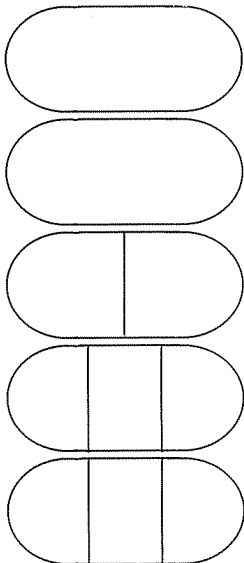
OVAL CONSTRUCTION STANDARDS

OVAL FITTINGS



size	no. of rods	gauge
0-30	no rods	20g.
31-60	1 rod	18g.
61-up	2 rods	16g.

OVAL PIPE



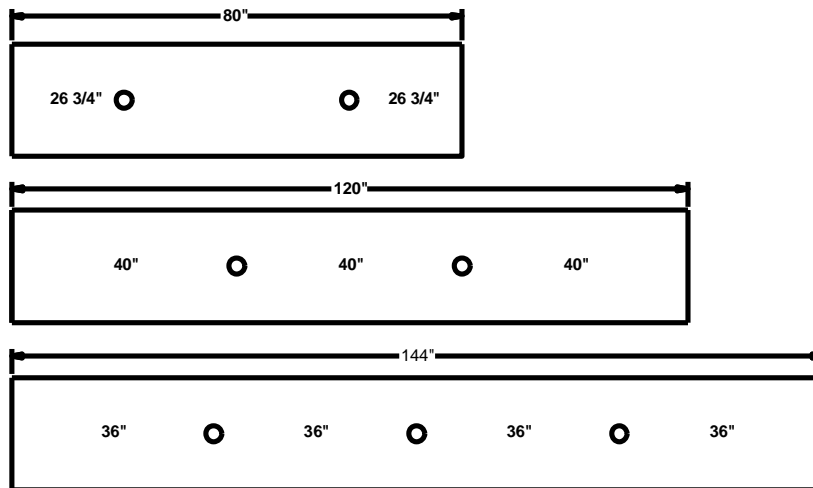
size	no. of rods	gauge
0-24	no rods	24g.
25-48	no rods	22g.
49-60	1 rod	20g.
61-70	2 rods	20g.
71-up	2 rods	18g.



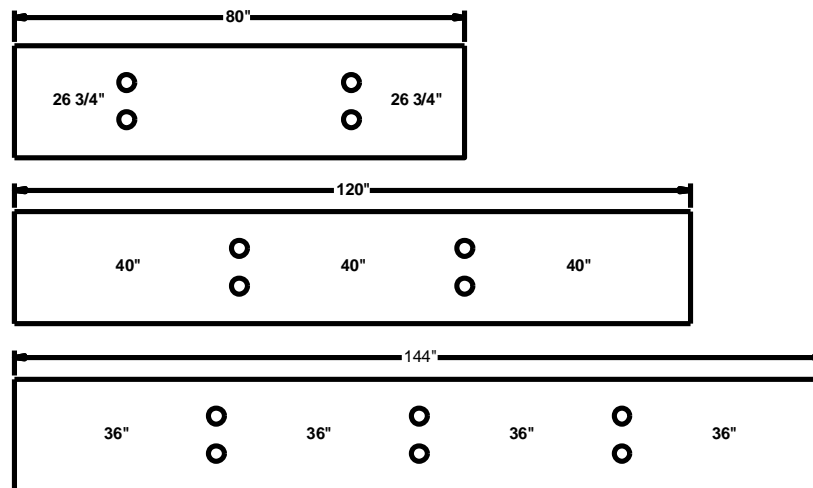
Oval Duct Construction Standards – Rod Spacing

Number of Tie Rods used
along length of duct.
(40" Maximum Spacing)

Duct Width 37" to 60"



Duct Width 61" & Up



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