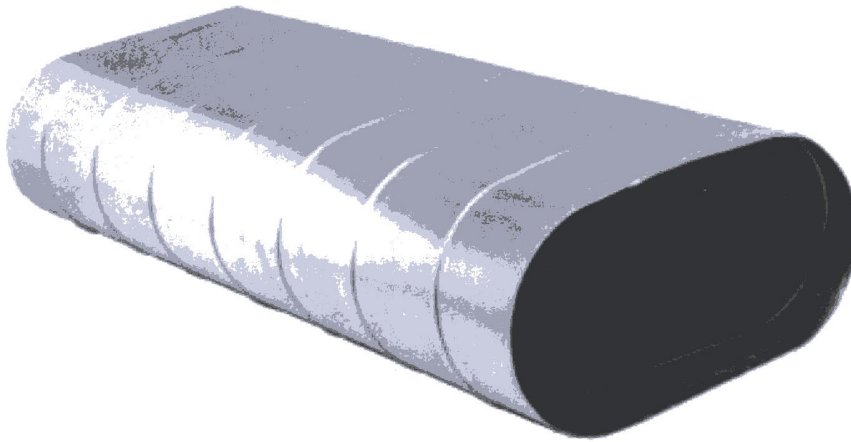




OVAL SPIRAL DUCT SUBMITTAL



- *LIGHTER THAN LONGITUDINAL DUCT
- *MORE EFFECTIVE THAN SQUARE DUCT
- *SPACE SAVER

- *OVER 300 SIZES
- *STANDARD LENGTHS
- *SLIP FIT CONNECTIONS

Hanger installation details applicable to rectangular ducts are generally applicable to flat oval duct.

Oval Spiral Duct is a single wall duct with a unique 4 ply locking seam creating wall stability. It is available in hundreds of sizes with minor axis from 4" to 20" and major axis from 10" to 80". For sizes beyond the range of manufactured spiral duct or alternative construction ECO Products will provide OvalWeld Duct with a longitudinal seam or continuous seam weld. Oval Spiral Duct is fabricated to SMACNA Duct Construction Standards or customer code request.

GALVANIZED STEEL

GAUGE SCHEDULE			
Flat Oval Spiral Duct		Welded Oval Fittings	
Major Axis	Gauge	Major Axis	Gauge
to 24"	24	to 36"	20
25" to 48"	22	37" to 50"	18
49" to 70"	20	51" and Up	16
71" and Up	18		

All Fittings shall be manufactured with continuous welds, or tack welded and sealed. Flat Oval shall be manufactured from spiral pipe with the following gauges listed above, unless otherwise specified.

Reinforcement for flat sides (flat surface) of oval duct shall be of the same size and spacing interval as specified for rectangular duct or shall otherwise be manufactured to limit wall deflection to 3/4" and reinforcement deflection to 1/4".

MATERIAL:
Flat Oval Pipe and Fittings are manufactured from galvanized steel meeting spec ASTM A-527-71 (lockforming quality).

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

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