



## SPIRAL DUCT SUBMITTAL AND SPECIFICATION DATA

### MATERIALS :

Spiral Duct is manufactured from Commercial Grade G60/G90 galvanized steel, conforming to ASTM A90, A568, A653, A924 prime lockforming material that allows this galvanized material to withstand a maximum of 400 Deg. F temperature. Stainless Steel, Aluminum, Paintable Galvanized and other materials are available upon request.

### STANDARDS/CODES:

SMACNA, ASHRAE, U.L., UMC., L.A. CITY and other standards or codes upon request.

### GAUGES:

28 gauge thru 14 gauge.

### DIAMETERS :

Spiral Duct can be made available in diameters from 3" thru 80". Corrugation can be made available from 10" thru 80".

### LENGTHS:

Stock lengths; 6', 7 ½', 10'

Other lengths up to 35' available upon request.

### CONNECTIONS:

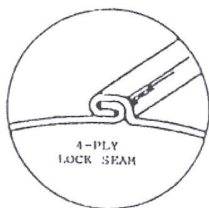
Stock is crimped one end and raw other end. Available with raw ends or flanges, for angle or flat rings.

### FIELD CONNECTIONS:

Consult code and construction standards for proper mating of connections and sealants.

**Under 2" S.P.** - All ducts and fittings shall be securely joined by telescoping the crimped male end or connecting high velocity collar into the adjoining section and secure with proper approved fastening devices such as minimum ½" self tapping sheet metal screws.

**Over 2" S.P.** - All ducts and fittings shall be securely joined by male or female connecting collar or sleeve, with high velocity duct sealant applied to the surface of connections and approved fastening devices. Longitudinal seams must be sealed.



*SPECIFICATIONS SUBJECT CHANGE WITHOUT NOTICE*

5200 E. La Palma  
Anaheim, CA 92807  
(888) Eco-Duct (326-3828)  
Fax: 714-970-3976

URL: [www.ecoduct.com](http://www.ecoduct.com)  
Email: [Sales@ecoduct.com](mailto:Sales@ecoduct.com)

21005 Cabot Blvd.  
Hayward, CA 94545  
(510) 670-0326 Phone  
(510) 670-0384 Fax